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REISSUE APPLICATION FEE TRANSMITTAL FORM

Docket Number (Optional)

ALPI 6 P 16,984 R

Claims as Filed - Part 1

Claims in Patent	For	Number Filed in Reissue Application	(3) Number Extra	Small Entity		Other than a Small Entity	
				Rate	Fee	Rate	Fee
(A) 7	Total Claims (37 CFR 1.16(j))	(B) 20	**** 0 =	x \$	=	or	x \$ = 0
(C) 2	Independent Claims (37 CFR 1.16(i))	(D) 6	* 4 =	x \$	=	or	x \$ 78 = 312
Basic Fee (37 CFR 1.16(h))				\$			\$ 690
Total Filing Fee				\$		OR	\$ 1002

Claims as Amended - Part 2

	(1) Claims Remaining After Amendment		(2) Highest Number Previously Paid For	(3) Extra Claims Present	Small Entity		Other than a Small Entity	
					Rate	Fee	Rate	Fee
Total Claims (37 CFR 1.16(j))	***	MINUS	**	*	=	x \$ =	or	x \$ =
Independent Claims (37 CFR 1.16(i))	***	MINUS	*****	=	=	x \$ =	or	x \$ =
Total Additional Fee					\$		OR	\$

* If the entry in (D) is less than the entry in (C), Write "0" in column 3.

** If the "Highest Number of Total Claims Previously Paid For" is less than 20, Write "20" in this space.

*** After any cancelation of claims

**** If "A" is greater than 20, use (B - A); if "A" is 20 or less, use (B - 20).

***** "Highest Number of Independent Claims Previously Paid For" or Number of Independent Claims in Patent (C).

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☒ The Commissioner is hereby authorized to charge any additional fees under 37 CFR 1.16 or 1.17 which may be required, or credit any overpayment to Deposit Account No. **03 3840**.
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6/23/00

Date



Signature of Applicant, Attorney or Agent of Record

John F. Booth

Typed or printed name

**REISSUE APPLICATION BY THE ASSIGNEE,
OFFER TO SURRENDER PATENT**

Docket Number (Optional)
ALPI 6 16984 R

This is part of the application for a reissue patent based on the original patent identified below.

Name of Patentee(s):
Wayne A. Shamblin

Patent Number
5,768,769

Date Patent Issued
June 23, 1998

Title of Invention
PARALLEL ADJUSTABLE GANTRY TRUSS PLATE PRESS

Alpine Engineered Products, Inc., is the assignee of the entire interest in the original patent.

I offer to surrender the original patent.

☒ A certificate under 37 CFR 3.73(b) is attached.

I am authorized to act on behalf of the assignee.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application, any patent issued thereon, or any patent to which this declaration is directed.

Name of assignee

Alpine Engineered Products, Inc.

Signature of person signing for assignee

Date **6-21-2000**

Typed or printed name and title of person signing for assignee

Dan Rupe, Vice President of Alpine Engineered Products, Inc.

PTO/SB/96 (8-96)
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CERTIFICATE UNDER 37 CFR 3.73(b)

Applicant: Wayne A. Shamblin

Application No.: 5,768,769 Filed: Nov. 2, 1995

Entitled: PARALLEL ADJUSTABLE GANTRY TRUSS PLATE PRESS

Alpine Engineered Products, Inc. Inc.

(Name of Assignee)

(Type of Assignee, e.g., corporation, partnership, university, government agency, etc.)

certifies that it is the assignee of the entire right, title and interest in the patent application identified above by virtue of either:

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B. ☐ A chain of title from the inventor(s), of the patent application identified above, to the current assignee as shown below:

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The undersigned has reviewed all the documents in the chain of title of the patent application identified above and, to the best of undersigned's knowledge and belief, title is in the assignee identified above.

The undersigned (whose title is supplied below) is empowered to sign this certificate on behalf of the assignee.

I hereby declare that all statements made herein of my own knowledge are true, and that all statements made on information and belief are believed to be true; and further, that these statements are made with the knowledge that willful false statements, and the like so made, are punishable by fine or imprisonment, or both, under Section 1001, Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

6-21-2000
Date

Dan Rupe
Signature

Dan Rupe

Typed or printed name

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Application for Reissue of
U.S. Patent No. 5,768,769

of

Wayne A. Shamblin

for

"Parallel Adjustable Gantry Truss Plate Press"

CERTIFICATE OF MAILING BY "EXPRESS MAIL"

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[58] Field of Search 29/432, 798, 897.31;
100/210, 913; 227/152; 269/910

PARALLEL ADJUSTABLE GANTRY TRUSS PLATE PRESS

TECHNICAL FIELD

This invention relates to the fabrication of wooden structures on a work surface. More particularly, the present invention relates to a gantry press with a parallel roller press with vertical adjustment.

BACKGROUND OF THE INVENTION

Gantry presses have been used in the assembly of trusses used in a variety of applications. Typically, trusses are constructed on a work surface using a truss template. The work surface is typically composed of wooden or plastic panel materials. Typically a series of top and bottom connector plates are used to assemble chord and web members together in a truss assembly. A gantry press can be used to embed the connector plates into the truss members to assemble the truss.

The gantry press enables a manufacturer to decrease the time required to construct a truss. However, with repeated uses, the work surface compresses, increasing the distance between the work surface and the roller press, limiting the effectiveness of the roller press to embed the connector plates into the members. When the panels forming the work surface are changed, replaced or compressed by the roller press, the distance between work surface distance changes.

At times wooden members used in the truss assembly are harder or denser than usual. Embedding the connector plates in the denser materials requires that the vertical adjustment of the gantry press with respect to the work surface would have to be altered along the length of the roller press to account for the variation in density between soft materials and denser materials. In the case of harder woods or denser materials, the roller press must be changed to account for the increased amount of pressure caused by the resistance of the connector plates to embed in the truss members.

The conventional method to adjust the parallel roller requires a workman to manually adjust each side of the gantry press and check for proper spacing and parallel orientation with the work surface to acquire the proper vertical adjustment. In prior gantry presses, a nut and bolt rod assembly is connected to the roller press to allow for vertical adjustment where each side of the roller press would be manually and individually adjusted. An example of such adjustment apparatus is shown in U.S. Pat. No. 3,855,917 issued to Farrell et al. If the roller press spacing needs to be lowered, gauge blocks are placed between the work surface and the roller press. The roller press would then be lowered on each side until the roller press encountered the gauge blocks. If the roller press is to be raised, then a different gauge block designating the desired depth is placed between the work surface and the roller press. Again, the workman would manually lower each side of the roller press to the proper depth, and the press is verified to be in a parallel orientation with the work surface for proper operation of the gantry press.

Present gantry presses enable the roller press to disengage the truss assembly by vertically raising the roller press. For example, U.S. Pat. No. 5,211,108 issued to Gore et al. discloses an apparatus for selectively raising and lowering the roller press in a gantry press. To reduce the cycle time between successive operations, the roller press is automatically raised when the gantry press has stopped so that the completed truss can be discharged, eliminating the need for a side discharge table and to eliminate the need to initiate a manual lifting operation of the roller press to remove the truss.

Thus, a need exists for a gantry press with a vertically adjustable roller press which can be readily lowered or raised a discrete amount in a parallel fashion with a work surface and then used to complete assembly of the truss.

- 5 Such a device would reduce labor costs and decrease the amount of setup time needed to place the gantry press into a proper configuration.

SUMMARY OF THE INVENTION

- 10 A gantry press adjustment apparatus for adjusting a vertical orientation of a parallel gantry press with respect to a work surface. The gantry press has a rigid frame with a first side frame portion and a second side frame portion. Each side frame portion has first and second generally parallel
15 vertical members. The first and the second side frame portions are spaced sufficiently apart to accept and support a roller press therebetween. The adjustment apparatus has first and second planar support member which are adapted to receive the axle of the roller press. The planar members are
20 slidably mounted along a vertical axis of the frame portions. At least one vertical adjustment member is connected to the first side frame portion and to the first planar member. At least one vertical adjustment member is connected to the second side frame portion and to the second planar member.
25 A drive is operatively connects each of the adjustment members to adjust each member at a substantially equivalent rate and vertical spatial orientation such that the planar members maintain the roller press in a parallel orientation with respect to the work surface.
30 The roller press can be moved from a first vertical position to a second vertical position by adjusting the vertical adjustment members. The vertical distance from the roller press to the work surface can be either increased or decreased depending on the materials being assembled on the work
35 surface. While in the second position, the roller press provides a generally downward force against a truss assembly positioned on the work surface.

- These and other features, advantages, and objects of the present invention will be apparent to those skilled in the art
40 upon reading the following detailed description of preferred embodiments and referring to the drawing.

BRIEF DESCRIPTION OF THE DRAWING

- The accompanying drawing is incorporated into and
45 forms a part of the specification to illustrate several examples of the present invention. The figures of the drawing together with the description serve to explain the principles of the invention. The drawing is only for the purpose of illustrating preferred and alternative examples of how the invention can be made and used and is not to be construed
50 as limiting the invention to only the illustrated and described examples. The various advantages and features of the present invention will be apparent from a consideration of the drawing in which:

- 55 FIG. 1 is an elevational side view of an adjustable parallel gantry press of the present invention with portions cut out to expose the locomotion members on a track and the vertical adjustment members;

- FIG. 2 is an elevational front view of the adjustable
60 parallel gantry press; and

- FIG. 3 is an enlarged partial cross-sectional view taken along line 3—3 of FIG. 1.

DETAILED DESCRIPTION PREFERRED EMBODIMENT

- 65 Referring now to the drawing where like reference characters are used through the figures to refer to like parts, there

is shown in FIGS. 1 and 2 a gantry press generally designated by the numeral 10. Omitted from the drawing for clarity is a drive motor and associated sprockets for propelling the gantry press along the substantially parallel tracks extending along the length of a work surface. Such drive mechanisms are well known in the art, for example see such a drive mechanism disclosed in U.S. Pat. No. 3,212,694 issued to Sanford, incorporated herein by reference.

Referring to FIG. 2, gantry press 10 has a first dolly 12, a second dolly 14 and a roller press 16 mounted and supported between first and second dollies 12 and 14, respectively. The gantry press is drivable along tracks 82 extending in a substantially parallel fashion along the length of work table 78.

The dollies 12 and 14 have a modified A-frame appearance as best shown in FIG. 1. Shown in FIG. 1 is first dolly 12. Second dolly 14 is as mirror image of first dolly 12, therefore, the detailed description of first dolly 12 equally applies to the description of second dolly 14.

As shown, first dolly 12 has an upwardly convergent lower side housing members 18 and 20, respectively. The lower extremities of side housing members 18 and 20, respectively, are attached to base brace 22 through flange portions 24 with a plurality of bolts therethrough.

Extending upwardly from base brace 22 are a pair of spaced apart, substantially parallel members 28 and 30. A drive wheel plate 32 with a drive wheel 34 is slidably mounted onto parallel members 28 and 30 through slots 33 defined in plate 32 and thru-bolts 35 extending through parallel members 28 and 30. Nuts are threadingly received on thru-bolts 35 to secure plate 32 to parallel members 28 and 30. Drive wheel adjustment screws 36 are threaded through receiving blocks 37 and attached to drive wheel plate 32 through blocks 38. Blocks 38 are attached to drive wheel plate 32 through welding or other attachment methods.

A roller press plate 40 is slidably mounted onto parallel members 28 and 30 through slots 42 defined in roller press plate 40 and thru-bolts 44 extending from parallel members 28 and 30. Nuts or other securing devices are threadingly received on threaded thru-bolts 44 to slidably secure press plate 40 to parallel members 28 and 30. Bearing block 46 is attached to roller press plate 40 with bolts 48 and apertures 50 extending therethrough.

Referring to FIG. 2, roller press 16 has stub shaft portions 52 and 54 which extend outwardly from the axial ends of roller press 16 and are rotatably journaled in bearing blocks 46 mounted on press plates 40 of dollies 12 and 14, respectively. Roller Press 16 may be formed of a hollow steel skin 56 of three-fourths inch thickness which is internally strengthened or supported by transversely spaced disks at about two-foot spacing mounted on a four-inch diameter steel shaft 60, and may be, for example, eighteen-inches in diameter.

Referring back to FIG. 1, upper brace 62 and cap member 64 extends between the upper extremities of parallel members 28 and 30. Upper brace 62 and cap member 64 can be secured to parallel members 28 and 30 with bolts 65 received in threaded apertures or other securing methods.

As shown in FIG. 1, two vertical adjustment assemblies, generally designated by the numeral 100 and 200, respectively, are implemented in first dolly 12. Vertical adjustment assemblies 300 and 400 are implemented in second dolly 14. Each assembly is alike with the equivalent parts. For clarity and simplicity, identical parts where shown begin with the numerical prefix of the assembly. Vertical

adjustment assemblies 100, 200, 300 and 400 allows a generally simultaneous four-point adjustment of each side of roller press 16 and along the length of roller press 16 with minimum effort and setup time.

5 Referring to FIG. 3, shown is a cross-sectional detail of vertical adjustment assembly 100. Shown is shaft 102 having a first portion 103 extending through an aperture 104 defined by an inner surface 105 of substantially concentric collar member 106. Collar member 106 extends through
10 collar aperture 108 defined in cap member 64. Collar member 106 is of a sufficient length to match the upper surface face 110 and the bottom surface face 112 of cap member 64 such that collar 106 nests within collar aperture 108.

A second portion 116 of shaft 102 has a larger circumference than first portion 103, forming shoulder 117 between first portion 103 and second portion 116. Thrust bearing 118 is supported by shoulder 117 through drive sprocket 138 and the first portion 103 of shaft 102 extends through thrust bearing 118 and drive sprocket 138. Groove 120 in first
20 portion 103 accepts snap ring 122 to secure assembly 100 in position through aperture 108 defined in upper brace 62 and cap member 64. Second portion 116 of rod 102 has external threads 124 which are received in threaded member 126. Threaded member 126 is integrally formed with block 128
25 which is secured to roller press plate 40 with bolts, welding, or other securing devices. When shaft 102 is rotated, the external threads on portion 116 and the internal threads of member 126 are in threaded engagement and readily feed shaft 102 through threaded member 126 thereby raising or
30 lowering roller press 16 with respect to the frame of dollies 12 and 14, respectively. The threaded surfaces on portion 116 and member 126 each have a screw ratio sufficient to minimize the torsional force exerted on shaft 102 and to minimize the amount of rotational force that must be exerted
35 on input shaft 135 of right angle gearbox drive 134, thereby readily adjusting the vertical height of massive roller press 16. After the height is set, plates 40 are locked in place by nuts 45 tightened against plates 40 on thru-bolts 44.

40 Shaft 102 is connected through coupler 130 to gearbox drive shaft 132 extending from right angle gearbox drive 134. Drive 134 can either be manually operable with hand crank 136 or with a motor (not shown) attached to input shaft 135 of gearbox drive 134.

45 A drive sprocket 138 is keyed with second portion 116 of shaft 102 such that drive sprocket 138 rotates with shaft 102. Referring to FIG. 1, drive sprocket 138 is interconnected with second sprocket 238 through sprocket drive chain 142. Sprockets 138 and 238 have substantially similar dimensions so that the torsional force applied to shaft 102 is also
50 imparted to second shaft 202 of second vertical adjustment assembly 200 through chain 142, causing the uniform rate of displacement of roller press plate 40 on each side of parallel members 28 and 30, respectively.

55 Referring to FIGS. 2 and 3, a first end of rod linkage 144 is connected through coupler 130 to second output shaft 137 of right angle gearbox drive 134. A second end of rod linkage 144 is connected through another coupler 130 to first drive shaft 146 of second right angle gearbox drive 148.
60 Second drive shaft 150 is connected through coupler 130 to a vertical shaft (not shown) of the third vertical adjustment assembly (not shown). Rod 144 is inserted through a plurality of rod bearings 72 which act to support the rod. The rod bearings are connected through bearing support 74 to
65 transverse bracing member 76. Bracing member 76 interconnects and braces first dolly 12 with second dolly 14 of gantry press 10.

Referring to FIG. 2, parallel gantry press 10 is initially configured such that roller press 16 is substantially parallel with the plane defined by work surface 77 of table 78. The initial parallel configuration is a calibration procedure in which the roller press 16 is lowered to the work surface sufficient to determine the parallel posture of roller press 16 with work surface 77. If a plane formed by the bottom circumferential arc of the roller press is not aligned with the planar reference provided by work surface 77, rod linkage 144 is disconnected from first right angle gearbox drive 134 and second right angle gearbox drive 148 of both dollies 12 and 14 that each stub shaft 52 and 54, respectively, can be vertically adjusted. Plates 40 are manually adjusted by actuating first and second right angle gearbox drives, respectively, until roller press 16 comes into a parallel orientation with work surface 77. After alignment is obtained, rod linkage 144 is reconnected to first and second gearbox drives 134 and 148, respectively, so that the vertical position of roller press 16 can be readily adjusted by raising or lowering plates 40 as discussed earlier. Gantry press 10 can be employed by drivingly engaging drive wheel 34 against top surface of track 82 using a drive motor and sprocket configuration such as is shown in U.S. Pat. No. 3,212,694, for example.

Dollies 12 and 14, respectively, are movably mounted on track 82 through a plurality of bogie wheels 80. Track 18 extends the length of a work station or table 78. Bogie wheels 80 are rotatably connected to base brace 22 drivingly engage track 82 having dual rail surfaces. Track 82 is attached to table 78 through connecting member 79. Other various shades and phases of connection may be used to arrange gantry press 10 and table 78 within the same frame of reference. For example, both table 78 and track 82 can be physically attached to a floor surface. The dual rail surface of each track 82 provides a vertically restrictive barrier through the engagement of bogie wheels 80 with flared portion 84 of track 82 as gantry press 10 applies a downward pressure to a truss assembled across work surface 77. The truss as shown is a top connector plate T, a series of truss chord and web members M, and a bottom connector plate B. These portions of the truss assembly are placed within a selected template depicted on work surface 77. An example of setting-up a truss assembly is shown in greater detail in U.S. Pat. No. 3,212,694.

Gantry press 10 is driven along track 82 through drive wheel 34 of each dolly 12 and 14, respectively. As roller press 16 engages the truss assembly, a downward pressure is applied against the truss assembly. Simultaneous with the application of the downward pressure, thrust bearing 118 of first vertical adjustment assembly 100 (see FIG. 1), and thrust bearings 218, 318 and 418 of the second, third and fourth vertical adjustment assemblies, respectively, an upward pressure is applied against a bottom surface of upper brace 62 of first and second dollies 12 and 14, accordingly. A constant force is effected in a downward manner against the truss positioned on the work surface while maintaining a vertical adjustment configuration which can readily allow parallel vertical adjustment of roller press 16 with respect to work surface 77 when desired. The truss components comprising top and bottom connector plates T and B, respectively, and truss members M, are driven together with force sufficient to maintain the truss assembly in an assembled form.

The truss assembly is then removed from work surface 77. Typically, the assembly is passed through a fixed press such as a stationary roller press (not shown) to firmly connect the truss assembly into a unit.

With repeated usage, work surface 77 compresses, causing distance A between work surface 77 and roller press 16 to enlarge. Unless the distance is corrected, the effectiveness of gantry press 10 is adversely affected. Also, distance A must be changed accordingly when denser woods or materials other than the materials used in a preceding truss assembly are used for the truss chord and web members M.

To adjust the vertical position of roller press 16, right angle gearbox drive 134 is activated by turning crank 136. In response, shaft 102 rotates according to the direction of the crank, causing threads 124 of shaft 102 to engage the threaded member 126 to move along the length of second portion 116 of shaft 102. The movement of threaded portion 116 causes plate 40 to travel in a vertical direction, thereby vertically moving press roller 16 through the connection of stub shaft 52 with plate 40. With the rotation of each rod of each vertical assembly, plates 40 of dollies 12 and 14 and journaled stub shafts 52 and 54, respectively, of the roller press 16 are raised or lowered in each dolly 12 and 14 accordingly.

Concurrently, shaft 202 of second vertical adjustment assembly 200 is rotated via sprocket drive chain 142 engaging sprocket 238 mounted on shaft 202. The same apparatus is employed in second dolly 14 with respect to the third and the fourth vertical adjustment assemblies.

Rod 144, connected to second right angle gearbox drive 148, conveys the mechanical energy from gearbox drive 134 and crank 136 to second gearbox drive 148. As discussed above, the second gearbox drive similarly adjusts plate 40 of second dolly 14 concurrently with adjustment of plate 40 of first dolly 12. In this fashion, roller press 16 is vertically adjusted in a substantially parallel fashion, with the need of tediously adjusting individual bolts and nuts as shown in prior devices.

The description and figures of the specific example above does not point out what an infringement of this invention would be, but are to provide at least one explanation of how to make and use the invention. Numerous modifications and variations of the preferred embodiments can be made without departing from the scope and spirit of the invention. Thus, the limits of the invention and the bounds of the patent protection are measured by and defined in the following claims.

Having described the invention, what is claimed is:

1. A gantry press adjustment apparatus for adjusting a vertical spacing and parallel orientation of a gantry press with respect to a work surface, the gantry press having a rigid frame with a first side frame portion and a second side frame portion, each of the first and the second side frame portions having first and second generally parallel vertical members, a bottom brace and a top brace, the first and the second side frame portions spaced sufficiently apart to accept a roller press with a first shaft end and a second shaft end, the apparatus comprising:
 - a first planar member being adapted to receive and support the first shaft end of the roller press, said first planar member slidably mounted on the first side frame portion about the first and the second generally parallel vertical members;
 - a first vertical adjustment member connected to the first side frame portion and to said first planar member;
 - a second vertical adjustment member connected to the first side frame portion and to said first planar member, said first vertical adjustment member and said second vertical adjustment member mechanically interconnected such that said second vertical adjustment mem-

ber adjusts at a substantially equivalent rate and vertical spatial orientation to that of said first vertical adjustment member:

- a second planar member being adapted to receive and support the second shaft end of the roller press, said second planar member slidably mounted on the second side frame portion about the first and the second generally parallel vertical members;
- a third vertical adjustment member connected to the second side frame portion and to said second planar member;
- a fourth vertical adjustment member connected to the second side frame portion and to said second planar member, said fourth vertical adjustment member and said third vertical adjustment member mechanically interconnected such that said fourth vertical adjustment member adjusts at a substantially equivalent rate and vertical spatial orientation to that of said third vertical adjustment member; and
- a drive connected with each of said first and said third vertical adjustment members to adjust each of said first and said third adjustment members at a substantially equivalent rate and vertical spatial orientation such that a simultaneous four-point adjustment of said first planar member and said second planar member maintains the roller press in a parallel orientation with respect to the work surface.

2. A gantry press adjustment apparatus as defined in claim 1 wherein each said vertical adjustment member comprises:

- a rod having a shoulder surface between a first portion and a second portion of said rod, the second portion having a threaded surface and a diameter larger than the first portion of said rod;
- a threaded member adapted to threadingly receive the second portion of said rod, said threaded member having mounting means to attach said threaded member to one of said planar members; and
- a thrust bearing about said first portion of said rod supported by the shoulder surface.

the first portion of said rod extending through an aperture defined in the top brace of the side frame portion, the aperture being adapted to rotatably receive the first portion of said rod, said thrust bearing having an outer circumference larger than the aperture.

3. A gantry press adjustment apparatus as defined in claim 1 wherein said drive comprises:

- a first gearbox drive having an input shaft, a first output shaft and a second output shaft;
- a second gearbox drive having an input shaft, a first output shaft and a second output shaft;
- a rod having a first end mechanically connected to the first output shaft of said first gearbox drive and a second end mechanically connected to the input shaft of said second gearbox drive; and
- a motor means secured to the input shaft of said first gearbox drive for actuating the first and the second output shafts of each said gearbox drive.

5 3 wherein each of said first and said second gearbox drives
comprise a right angle gearbox drive.

a first planar member being adapted to receive and support the first shaft end of the roller press, said first planar member sidably mounted on the first side frame portion about the first and the second generally parallel vertical members;

a second planar member being adapted to receive and support the second shaft end of the roller press, said second planar member slidably mounted on the second side frame portion about the first and the second generally parallel vertical members;

a drive interconnected with each of said first, second, third, and fourth vertical adjustment members to adjust each at a substantially equivalent rate and vertical spatial orientation such that a simultaneous four-point adjustment of said first planar member and said second planar member maintains the roller press of the gantry press in a parallel orientation with respect to the work surface.

a rod having a shoulder surface between a first portion and a second portion of said rod, the second portion having a threaded surface and a diameter larger than the first portion of said rod;

a thrust bearing about said first portion of said rod supported by the shoulder surface.

the first portion of said rod extending through an aperture defined in the top brace of the side frame portion, the aperture being adapted to rotatably receive the first 55 portion of said rod, said thrust bearing having an outer circumference larger than the aperture.

1 8 . A truss assembly apparatus for use in connection with assembling a truss, the truss having a
2 plurality of truss members and a plurality of connector plates, said apparatus comprising:
3 a truss table comprising at least two guide tracks coupled to said truss table and a worksurface on
4 which the truss may be positioned;
5 a roller assembly movably coupled to said guide tracks, said roller assembly configured to press
6 the connector plates into the truss members, said roller assembly comprising a plurality of drive
7 wheels for moving said roller assembly relative to the truss table worksurface; and
8 adjustment apparatus supporting said roller assembly at variable spacial relationships to the work
9 surface while maintaining the roller assembly parallel to the work surface.

1 9 . A truss assembly apparatus in accordance with claim 8 wherein said roller assembly comprises
2 two drive wheels.

1 10 . A truss assembly apparatus in accordance with claim 8 wherein said roller assembly further
2 comprises a roller and a motor, said roller configured to press the connector plates in the truss
3 members, said motor configured to be rotatably coupled to said roller and said drive wheels.

1 11 . A truss assembly apparatus in accordance with claim 8 wherein said roller and said drive
2 wheels rotate at a same speed.

1 ✓ 12 . A roller apparatus for use in connection with assembling a truss on a truss assembly
2 apparatus, the truss having a plurality of truss members and a plurality of connector plates, the
3 truss table having at least two guides and a worksurface, said roller apparatus comprising:
4 a frame;
5 a roller coupled to said frame configured to press the connector plates into the truss members;
6 adjustment apparatus supporting said roller at variable spacial relationships to the work surface
7 while maintaining the roller parallel to the work surface; and
8 a plurality of drive wheels coupled to said frame configured to movably couple to the truss table
9 guides

1 13 . A roller apparatus in accordance with claim 12 wherein said roller and said drive wheels
2 rotate at a same speed.

1 14 . A roller apparatus in accordance with claim 12 wherein said roller assembly comprises two
2 drive wheels.

1 15 . A roller apparatus in accordance with claim 12 wherein the roller assembly further comprises
2 a motor configured to be rotably coupled to said roller and said drive wheels.

1 16 . A truss assembly apparatus for use in connection with assembling a truss, the truss having a
2 plurality of wooden truss members and a plurality of nailing plates, said apparatus comprising:
3 a truss table comprising at least two guides coupled to said truss table and a work surface on
4 which the truss may be positioned;
5 a roller assembly movably coupled to said truss table guides, said roller assembly configured to
6 press the nailing plates into the truss members, said roller assembly comprising a plurality of
7 drive wheels for moving said roller assembly relative to the truss table work surface; and
8 a plurality of interconnected vertical adjustment subassemblies to vertically support and adjust
9 said roller assembly parallel to the work surface.

1 17 . An apparatus in accordance with claim 16 wherein said roller assembly further comprises a
2 roller and a motor, said roller configured to press the nailing plates in the truss members, said
3 motor configured to be rotatably coupled to said roller and said drive wheels.

1 18 . An apparatus in accordance with claim 16 wherein said roller and said drive wheels rotate at a
2 same speed.

1 19 . A roller apparatus for use in connection with assembling a truss on a truss table, the truss
2 having a plurality of wooden truss members and a plurality of nailing plates, the truss table having
3 at least two guides and a work surface, said roller apparatus comprising:
4 a frame;
5 a roller coupled to said frame configured to press the nailing plates into the truss members;
6 a plurality of interconnected vertical adjustment subassemblies to vertically support and adjust
7 said roller parallel to the work surface; and
8 a plurality of drive wheels coupled to said frame configured to movably couple to the truss table
9 guides.

1 20 . A roller apparatus in accordance with claim 16 wherein said roller and said drive wheels
2 rotate at a same speed.

[57]

ABSTRACT

A gantry press adjustment apparatus for adjusting a vertical orientation of a parallel gantry press with respect to a work surface. The gantry press has a rigid frame with a first side frame portion and a second side frame portion. Each side frame portion has a first and a second generally parallel vertical members. The first and the second side frame portions are spaced sufficiently apart to accept a press roller. The adjustment apparatus has a first and a second planar member which are adapted to receive and support the axle of the roller press. The planar members are slidably mounted along a vertical axis of the frame portions. A first vertical adjustment member is connected to the first side frame portion and to the first planar member. A second vertical adjustment member is connected to the second side frame portion and to the second planar member. A drive is connected with each of the adjustment members to adjust each of member at a substantially equivalent rate and vertical spatial orientation such that the planar members maintain the press roller in a parallel orientation with respect to the work surface.

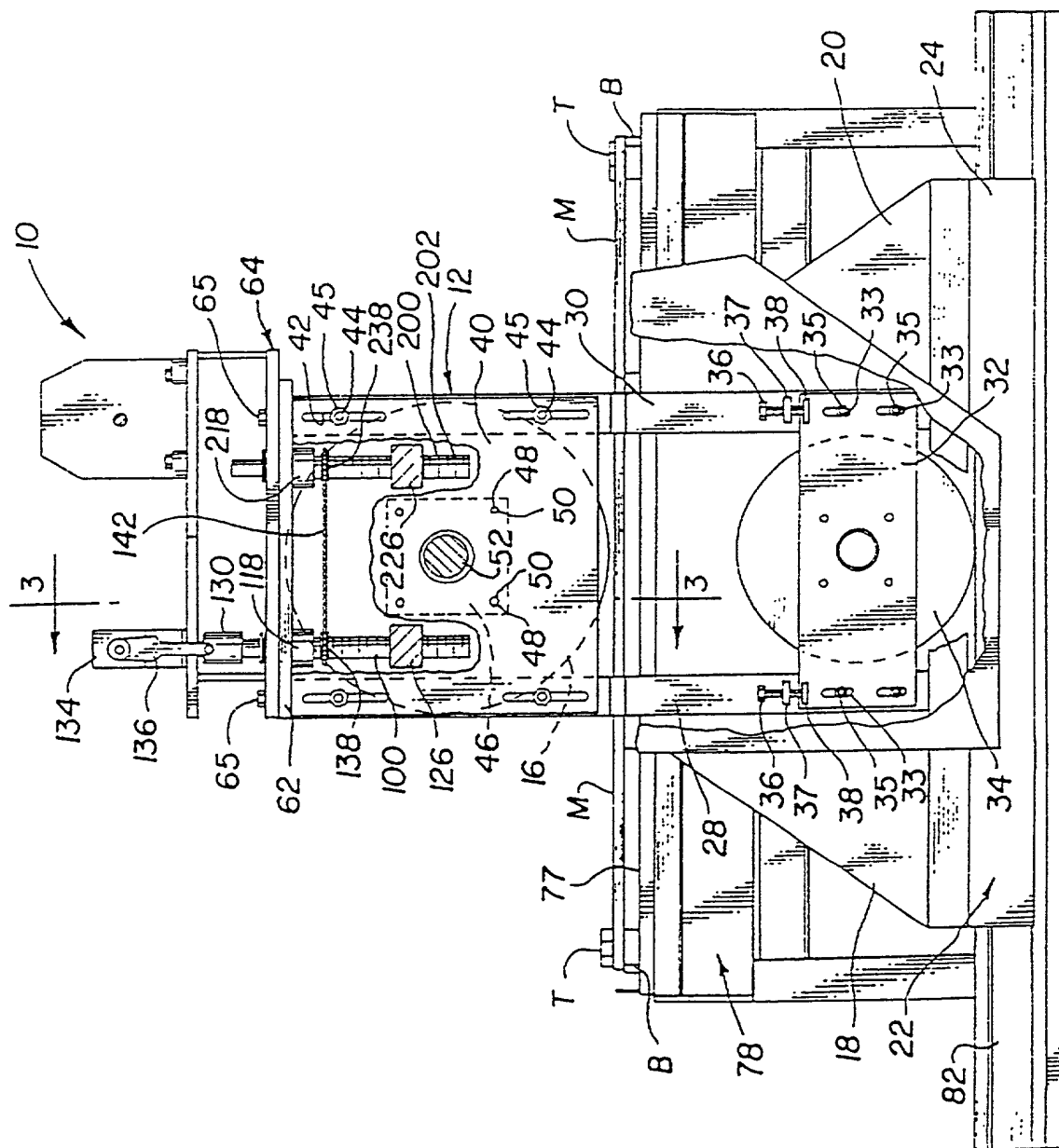
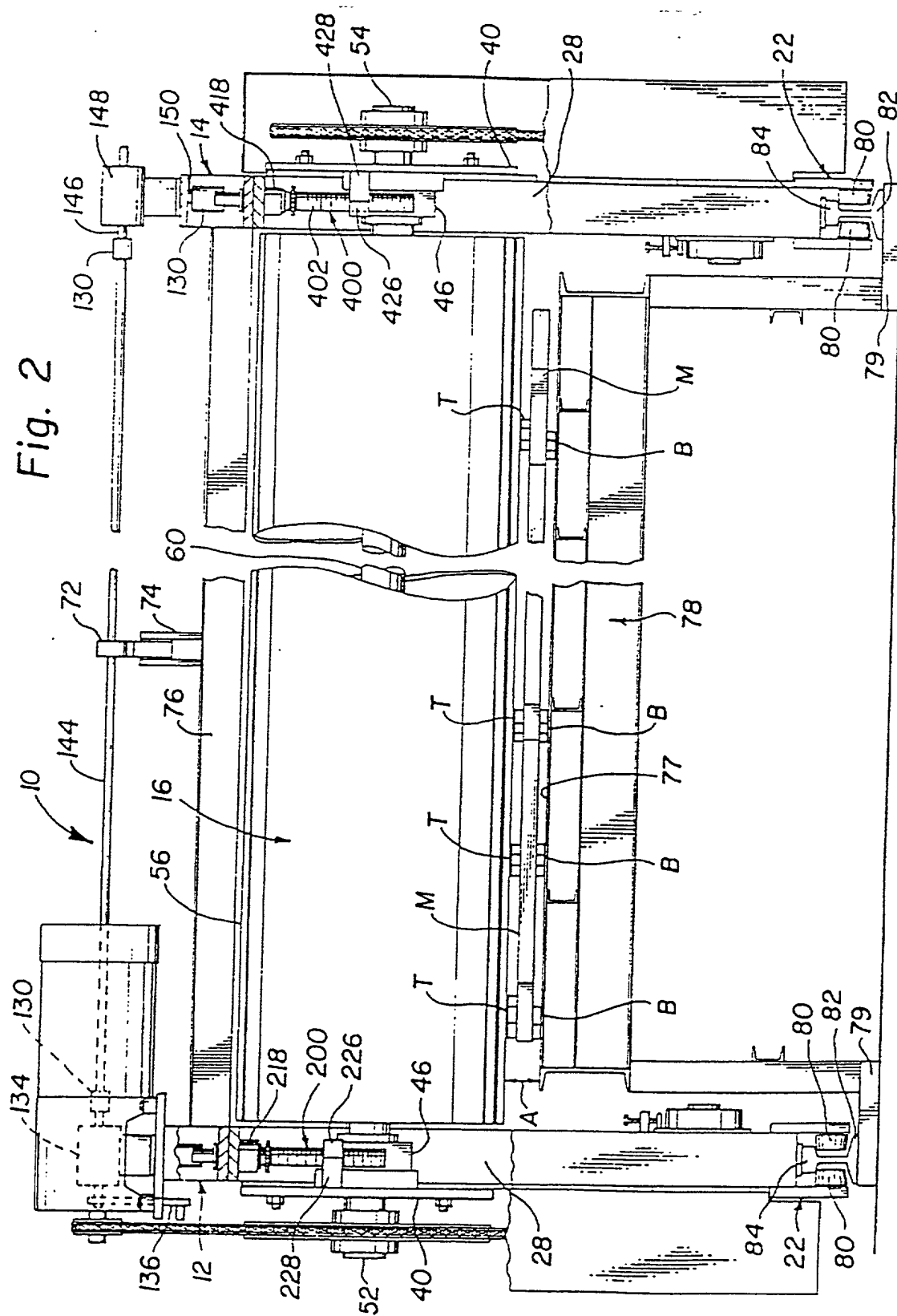


Fig. 1



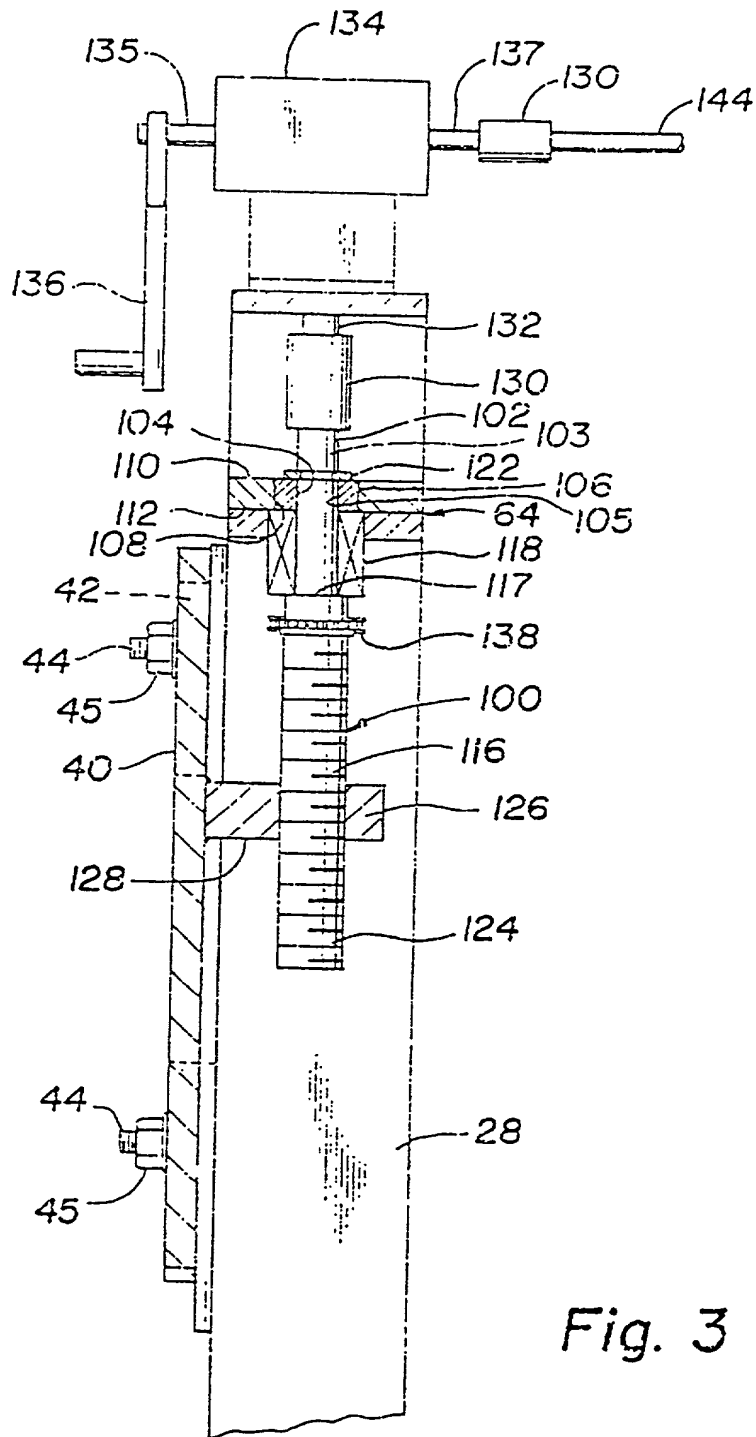


Fig. 3

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In Re Application of: Wayne A. Shamblin

Serial No.: 552,194

Filed: November 2, 1995

For: PARALLEL ADJUSTABLE GANTRY TRUSS PLATE PRESS

Original Patent: 5,768,769

Granted: June 23, 1998

Honorable Commissioner of
Patents and Trademarks
Washington, D. C. 20231

REQUEST FOR TRANSFER OF DRAWINGS

Sir:

In accordance with the provision outlined in 37 C.F.R. § 1.174(a), transfer of the formal drawings from the original patent file to the present reissue application respectfully requested.

Dated:

CERTIFICATE OF MAILING BY "EXPRESS MAIL"

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Pam Kaylor

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Pam Kaylor

Signature of Person Mailing Paper or Fee

Respectfully submitted,



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REISSUE APPLICATION DECLARATION BY THE INVENTOR

Docket Number (Optional)
ALPI 6 16984 R

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is described and claimed in patent number 5,768,769, granted June 23, 1998, and for which a reissue patent is sought on the invention entitled PARALLEL ADJUSTABLE GANTRY TRUSS

PLATE PRESS

the specification of which

☒ is attached hereto.

☐ was filed on _____ as reissue application number ____ / _____
and was amended on _____
(If applicable)

I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.

I verily believe the original patent to be wholly or partly inoperative or invalid, for the reasons described below. (Check all boxes that apply.)

- ☐ by reason of a defective specification or drawing.
- ☒ by reason of the patentee claiming more or less than he had the right to claim in the patent.
- ☐ by reason of other errors.

At least one error upon which reissue is based is described as follows:

Claims to an element or subcombination as such and apart from an originally-claimed combination that could have been pursued in my original application for patent.

[Page 1 of 2]

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(REISSUE APPLICATION DECLARATION BY THE INVENTOR, page 2)

Docket Number (Optional)
ALPI 6 16984 R

All errors corrected in this reissue application arose without any deceptive intention on the part of the applicant. As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine and imprisonment, or both, under 18 U.S.C. 1001, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this declaration is directed.

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Date

Residence

Citizenship

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☐ Additional joint inventors are named on separately numbered sheets attached hereto.